

**FILO** form

Slot Cutting Resin PC5581 D, 3,5 ltr

Art. nr. 205581



ISP Slot Cutting Resin PC5581D is a cold curing 2 component polyurethane resin specially designed for backfilling of cutted slots for detector loops on motorways and all purpose trunk roads. PC5581D has good adhesion and meets all specifications as set by the Highway Agency for encapsulants.

## **Properties:**

- High resistance against UV, chemicals and earth alkalines
- High hydrolysis resistance
- No halogens and plasticizers
- High impact resistance
- Low curing temperature
- No toxic emission
- Excellent adhesion to all cablematerials as well as road surface materials
- Recommended operationg temperature between 0 and + 35 °C
- Storage temperature between + 10 and 35 °C, short term between -10 and + 50 °C.
- Excellent curing characteristics

Subject to change without notice

Version Feb. 2010

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## **Slot Cutting Resin PC5581D**

## **Technical specifications**

Properties	unit	value
Potlife (processing time)	minutes	
5°C		30
23°C		10
35°C		7
Viscosity mixture		
25°C	MPa.s	3000-6000
Gell-time	minutes	14
Specific gravity	g / cm³	1,5
Hardness	Shore D	45
Tensile strength	N / mm²	4,0
Elongation at break	%	30
Water absorption (30 days / 23°C)	%	<1,0
Aging (weight loss) 28 days/ 120°C	%	<1,0
Surface structure cured under water		No bubbles
Resistance against moisture after storage in water at 90	) °C/	
28days		
Tensile strength	N / mm²	3,3
Elongation at break	%	49
Hardness	Shore D	32
Dielectric strength	kV/mm	> 20
Specific resistance	Ohm	1x10 <sup>13</sup>
Surface resistance	Ohm	1x10 <sup>12</sup>
Temperature resistance	°C	- 25 to +120
Shelf life	months	18
Colour		black
Mixing time	minutes	2

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